



NOTES: CALCULATED STRIP WIDTH = VARIES
 * ALL FORMING RADI ARE .650 UDN
 1. MATERIAL: 26 GAUGE 50 THRU 70 KSI YIELD
 MATERIAL: 20 THRU 24 GAUGE 50 THRU 70 KSI YIELD
 AND WILL BE DETERMINED DURING TESTING PHASE.
 3. PART IS FORMED PAINT UP UNLESS NOTED
 4. TOLERANCES
 a. ANGLES: $\pm 2^\circ$
 b. RADI: $\pm .02$
 c. CAMBER: $\pm 1/8"$ IN 10'
 d. SKI: $\pm 1/8"$ IN 10'
 e. DIVE: $\pm 1/8"$ IN 10'
 f. FLARE: $\pm 1/32"$ IN 10' OF ENDS OF PART
 C,D&E ARE NON LINEAR DIMENSIONS
 5. TOLERANCES MEASURED IN 10' LENGTHS WITH PART
 LAYING FLAT ON IT'S BACK.



WESTERN STATES METAL ROOFING
Roofing You've Never Seen Before

TOLERANCES	PART NAME		
$\pm 0.05"$	7/8" CORRUGATED		
Out-To-Out -1"	MATERIAL	SHEET	REVISION
	PAINTED STEEL / PAINTED ALUMINUM / COPPER	1 OF 1	1